



M · G · B

SCHEDULE OF REPAIR  
TIMES

CONFIDENTIAL  
*FOR TRADE GUIDANCE ONLY*

# M.G.

## MGB

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### SCHEDULE OF REPAIR TIMES

The time allowances are based on the actual time required to perform the operation under conditions of normal wear and tear, using the recommended service tools, plus time for handling the car, obtaining tools and replacement parts, and for personal requirements.

The time quoted in the Schedule should be considered as the maximum required for performing the operations to which they refer. When B.M.C.-trained mechanics, modern service equipment, and recommended service tools are employed it should be possible to effect reductions in the time allowances given.

Each operation is complete in itself; no allowance has been made for rusted or seized parts due to neglect or misuse, or for inaccessibility created by accident damage.

If it is necessary to remove a non-standard accessory or component to gain access, a reasonable time allowance may be added.

Testing and reporting only is chargeable. The cost of diagnosis and final test, however, should be absorbed as a normal overhead expense.

Time study report blanks are provided for use should the Distributor or Dealer fail to carry out the operation in the time allowed.

The Company reserves the right to make alterations to this Schedule without notice should it be deemed necessary consequent upon design or other alterations.

**M.G. CAR COMPANY LIMITED**  
ABINGDON-ON-THAMES, BERKSHIRE

**NUFFIELD EXPORTS LIMITED**  
COWLEY, OXFORD, ENGLAND



## INDEX

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	<i>Pages</i>
Body .. .. . Section BD	18 to 20
Brakes .. .. . Section B	12 to 14
Clutch .. .. . Section C	8 to 9
Electrical .. .. . Section EE	14 to 18
Engine .. .. . Section E	3 to 7
Gearbox .. .. . Section G	8
Instruments .. .. . Section I	14
Propeller shaft .. .. . Section P	9
Rear axle .. .. . Section RA	9 to 10
Rear suspension .. .. . Section RS	11 to 12
Steering gear and front suspension	Section SS 10 to 11

Operation Number	Description of Operation	Time	
		Hrs.	Min.
<b>ENGINE</b>			
E.6	Connecting rod bearings, extra per pair (see E.124) ..	—	15
E.25	Air cleaner breather hose, remove and fit new .. ..	—	10
E.26	Anti-freeze, flush out cooling system, check all hoses, and add anti-freeze .. .. .	—	20
E.33	Crankshaft and camshaft gears, remove and refit or fit new	3	15
E.35	Crankshaft pulley, remove and refit .. .. .	1	30
E.36	Cylinders, check compressions .. .. .	—	20
E.37	Cylinder drain tap, remove and fit new .. .. .	—	20
E.38	Cylinder head, remove and refit .. .. .	3	—
E.39	Cylinder head, remove and refit, changing over one valve, includes recutting seat and grinding in valve .. ..	3	15
E.40	Extra per valve, includes recutting seat and grinding in valve .. .. .	—	15
E.41	Extra per valve guide .. .. .	—	10
E.42	Cylinder head, remove, fit new head assembly with guides, change over studs and valves, grind in valves, reassemble, and refit .. .. .	6	30
E.43	Cylinder head nuts, tighten and check rocker clearances..	—	45
E.44	Cylinder side plates, fit new gaskets .. .. .	2	15
E.45	Decarbonize, reface valves and seats, grind in valves, and tune .. .. .	8	45
E.49	Distributor drive spindle, remove, fit new, and retime ..	—	30
E.52	Exhaust pipe, front, remove and fit new, includes welding	2	15
E.56	Fan belt, adjust .. .. .	—	10
E.57	Fan belt, fit new .. .. .	—	15
E.59	Flywheel, remove and fit new .. .. .	8	15



Operation  
Number

ENGINE

E.60	Flywheel, remove, fit new starter ring gear and refit (Export only)	9	30
E.61	Heater hose, remove and fit new, each	—	20
E.62	Heater water valve, remove and fit new	—	30
E.64	Mixture control, remove and fit new	1	15
E.65	Oil filter, remove and fit new	—	30
E.66	Oil pressure relief valve, remove, clean, and refit	2	—
E.67	Petrol hose, main line to carburettors, remove and fit new	—	10
E.70	Petrol pipe, tank to pump, remove and fit new	—	45
E.71	Petrol pump, remove and fit new	—	45
E.72	Petrol pump, remove filter, clean, and refit	—	20
E.73	Petrol pump, remove, clean points, and refit	1	—
E.74	Radiator, remove and fit new	1	15
E.75	Radiator, reverse-flush system	—	45
E.76	Radiator drain tap, remove and fit new	—	15
E.77	Radiator bottom hose, fit new	—	20
E.78	Radiator top hose, fit new	—	15
E.81	Rockers, adjust, set	—	30
E.82	Rocker cover, fit new gasket	—	20
E.83	Rocker shaft assembly, remove, clean oilways, and re-assemble	1	15
E.84	Rocker shaft assembly, remove, and fit new adjusting screw	1	—
E.85	Extra per screw	—	5
E.86	Rocker shaft assembly, remove, overhaul, and refit	3	15
E.89	Tappets, remove and fit new, set	3	45

Operation Number	Description of Operation	Time	
		Hrs.	Min.
<b>ENGINE</b>			
E.90	Thermostat, remove and fit new .. .. .	—	20
E.91	Thermostat, remove, test, and refit .. .. .	—	30
E.92	Throttle control cable, remove and fit new .. .. .	—	20
E.93	Throttle control pedal, remove and fit new .. .. .	—	30
E.94	Timing gear cover, remove, fit new gasket and/or oil seal, and refit .. .. .	2	30
E.95	Timing chain, fit new .. .. .	3	15
E.96	Tune engine, includes adjusting rockers, cleaning and adjusting sparking plugs and distributor points, cleaning and adjusting carburetters, cleaning petrol pump filter, adjusting ignition timing, and road-testing .. .. .	4	—
E.97	Vacuum ignition control pipe, remove and fit new .. .. .	1	—
E.98	Water pump, remove and fit new .. .. .	1	30
E.99	Water pump, remove, overhaul, and refit .. .. .	2	15
E.103	Oil gauge pipe assembly complete, remove and fit new .. .. .	1	—
E.104	Oil gauge flexible pipe, remove and fit new .. .. .	—	15
E.105	Radiator overflow pipe, remove and fit new .. .. .	—	15
E.107	Carburetters, adjust mixture and synchronize .. .. .	—	45
E.108	Carburetter, fit new needle and seat, each .. .. .	—	20
E.109	Carburetter float-chambers, clean out, clean pistons, refit, and adjust .. .. .	1	—
E.110	Carburetter heat shield, remove and refit .. .. .	—	45
E.111	Carburetters, remove and refit .. .. .	—	45
E.112	Carburetters, remove, dismantle and clean, fit new parts as necessary, reassemble, and refit .. .. .	2	45
E.113	Exhaust manifold and/or gasket, remove and fit new .. .. .	1	45
E.116	Manifold induction and/or gasket, remove and fit new .. .. .	1	45



Operation Number	Description of Operation	Time	
		Hrs.	Min.
<b>ENGINE</b>			
E.117	Engine only, remove and refit .. .. .	7	15
E.118	Engine only, remove and fit replacement engine, change over all ancillary equipment, including cleaning and adjusting carburettors and distributor .. .. .	9	15
E.119	Engine and gearbox, complete power unit, remove and refit .. .. .	8	—
E.120	Engine and gearbox, remove, fit replacement power unit, and change over all ancillary equipment, includes cleaning and adjusting carburettors and distributor .. .. .	10	—
E.121	Air cleaners, remove, clean, fit new elements, and refit ..	—	30
E.122	Camshaft, fit new, includes removing engine only and refitting .. .. .	12	45
E.123	Camshaft and bushes, fit new ream bushes, includes removing engine only and refitting .. .. .	20	30
E.124	Connecting rod bearings, remove and fit new, one pair only	3	—
E.125	Crankshaft, fit new, includes removing engine .. .. .	18	30
E.126	Engine mounting rubbers, front, remove and fit new ..	1	45
E.127	Engine mounting rubbers, rear, remove and fit new ..	1	15
E.128	Exhaust down pipe flange packing, remove and fit new, pair	—	45
E.129	Exhaust mounting rubbers, remove and fit new, each ..	—	30
E.130	Exhaust pipe connecting silencers, remove and fit new, includes welding .. .. .	3	—
E.131	Exhaust silencer assembly, front, remove and fit new, includes welding .. .. .	3	—
E.132	Exhaust silencer and tail pipe assembly, rear, remove and fit new, includes welding .. .. .	2	15
E.133	Exhaust silencers and pipes complete assembly, remove and fit new .. .. .	1	15
E.134	Fan blades, remove and refit or fit new .. .. .	—	45

Operation Number	Description of Operation	Time	
		Hrs.	Min.
<b>ENGINE</b>			
E.135	Fan pulley, remove and refit or fit new .. .. .	1	—
E.136	Heater water return pipe, remove and fit new .. ..	—	20
E.137	Heater water return pipe hose, remove and fit new ..	—	20
E.138	Oil cooler, remove and refit or fit new .. .. .	—	30
E.139	Oil cooler pipes, remove and fit new, each .. ..	—	20
E.140	Oil pump, remove, dismantle, clean, and refit .. ..	2	30
E.141	Petrol hose, between carburetters, remove and fit new ..	—	20
E.142	Petrol hose to rear carburetter, remove and fit new ..	—	15
E.143	Petrol pipe, main line, remove and fit new .. ..	1	30
E.144	Piston assemblies, remove and fit new set, includes removing cylinder head and sump, measuring cylinder bores, checking connecting rod alignment, and reassembling ..	8	30
E.145	Piston assemblies, remove and fit new set, includes removing cylinder head and sump, reboring cylinder block, checking connecting rod alignment, and reassembling ..	24	30
E.146	Piston assemblies, remove and fit new set, includes removing cylinder head and sump, reboring cylinder block, decarbonizing and grinding in valves, checking connecting rod alignment, and reassembling .. ..	28	—
E.147	Revolution counter drive pinion and/or oil seal, remove and fit new .. .. .	1	15
E.148	Steady stay, remove, fit new buffer rubbers and bushes, refit, and adjust .. .. .	—	45
E.149	Sump, remove, clean and refit .. .. .	2	45
E.150	Water pump connector pipe, remove and fit new .. ..	—	30
E.151	Water pump connector pipe hose, remove and fit new ..	—	30
E.152	Welch plug, side, remove and fit new, one only .. ..	1	—
E.153	Welch plug, side, remove and fit new, set .. .. .	2	30
E.154	Welch plug, rear, remove and fit new, includes removing and refitting engine .. .. .	9	—



Operation Number	Description of Operation	Time	
		Hrs.	Min.
	<i>2/9.80</i>		<i>10</i>
	<b>GEARBOX</b>		<i>9</i>
G.1	Gearbox assembly, remove and refit .. .. .	8	30
G.2	Gearbox assembly, remove, dismantle, fit new parts as necessary, reassemble, and refit .. <i>.142.5.0</i> ..	13	<i>15</i> 30
G.3	Gearbox assembly, remove, fit new front cover gasket, and refit .. .. .	9	15
G.4	Gearbox assembly, remove, fit new rear extension gasket, and refit .. .. .	9	45
G.5	Gearbox assembly, remove, fit new side cover gasket, and refit .. .. .	8	15
G.6	Gearbox assembly, remove, fit new speedometer drive gear, and refit .. .. .	9	45
G.7	Gearbox assembly, remove, fit new synchromesh units, and refit .. .. .	12	15
G.8	Gearbox change speed lever draught excluder, remove and fit new .. .. .	—	20
G.9	Gearbox rear extension oil seal, remove and fit new ..	1	30
G.10	Speedometer drive gear pinion, remove and fit new ..	—	30
G.11	Speedometer drive gear pinion adaptor box, remove and fit new .. .. .	—	20
	<b>CLUTCH</b>		
C.1	Clutch assembly, remove and refit .. .. .	7	45
C.2	Clutch assembly, remove, dismantle, fit new parts where necessary, and reassemble .. .. .	8	15
C.3	Clutch master cylinder, remove and refit or fit new and bleed .. .. .	1	—
C.4	Clutch master cylinder, remove, dismantle, fit new parts as necessary, reassemble, refit, and bleed .. .. .	1	15
C.5	Clutch master cylinder pipe, remove, fit new, and bleed ..	—	45
C.6	Clutch release bearing, fit new .. .. .	7	30

Operation Number	Description of Operation	Time	
		Hrs.	Min.
<b>CLUTCH</b>			
C.7	Clutch slave cylinder, remove and refit or fit new and bleed .. .. .	—	30
C.8	Clutch slave cylinder, remove, dismantle, fit new parts as necessary, refit, and bleed .. .. .	—	45
C.9	Clutch slave cylinder hose, remove, fit new, and bleed .. .. .	—	30
C.11	Clutch and brake pedal assemblies, remove and fit new .. .. .	1	—
C.12	Clutch and brake pedal assemblies, remove, rebush, and refit .. .. .	1	30
C.13	Clutch withdrawal lever dust cover, remove and fit new .. .. .	—	30
<b>PROPELLER SHAFT</b>			
P.1	Propeller shaft, remove and refit .. .. .	—	30
P.2	Propeller shaft, front or rear end, dismantle, fit new universal joint, and refit, each .. .. .	1	15
P.3	Propeller shaft, front and rear ends, dismantle and fit new universal joints, pair .. .. .	2	—
<b>REAR AXLE</b>			
RA.1	Axle complete, remove and refit, includes bleeding and adjusting brakes .. .. .	4	30
RA.2	Axle half-shaft, remove and refit or fit new .. .. .	—	30
RA.3	Axle half-shaft joint washer, fit new .. .. .	—	30
RA.4	Differential cage bearings, remove and fit new, both .. .. .	4	—
RA.5	Gear carrier assembly, remove and fit new .. .. .	2	—
RA.6	Gear carrier assembly, remove, dismantle, fit new parts as necessary, reassemble, adjust, and refit .. .. .	8	—
RA.7	Hub, rear, remove and fit new and/or new bearings and oil seal .. .. .	1	—



Operation Number	Description of Operation	Time	
		Hrs.	Min.
<b>REAR AXLE</b>			
RA.8	Hub, rear, remove, fit new oil seal, and refit .. ..	1	—
RA.9	Hub, rear, remove, fit new studs, and refit .. ..	1	—
RA.10	Pinion oil seal, remove and fit new .. ..	1	—
<b>STEERING GEAR AND FRONT SUS- PENSION</b>			
SS.11	Steering-column assembly, remove and refit .. ..	1	—
SS.12	Steering-column, remove, fit new upper nylon bush and lower felt bush, and refit .. ..	1	45
SS.13	Steering rack and pinion assembly, remove and refit ..	3	15
SS.15	Steering rack and pinion assembly, remove, dismantle, fit new parts as necessary, reassemble, and refit .. ..	4	30
SS.16	Steering tie-rod ball ends, remove and fit new, each ..	—	30
SS.17	Steering tie-rod ball ends, remove and fit new, both ..	—	45
SS.18	Steering-wheel, remove and refit .. ..	—	30
SS.28	Wheels, check alignment and reset .. ..	—	20
SS.29	Wheel, remove, balance, and refit, one only .. ..	—	30
SS.30	Wheels, remove, balance, and refit, complete set, including spare .. ..	1	45
SS.32	Shock absorber, front, remove and fit new, each .. ..	1	—
SS.35	Anti-roll bar, remove and refit .. ..	—	30
SS.36	Anti-roll bar link, remove and fit new .. ..	—	20
SS.37	Check rubber, front, remove and fit new .. ..	—	20
SS.38	Coil spring, remove and refit or fit new, each .. ..	1	30
SS.39	Hub, front, remove and fit new and/or new bearings and oil seal .. ..	1	15
SS.40	Hub, front, remove, fit new oil seal, and refit .. ..	1	—

*Operation  
Number*

*Description of Operation*

*Time  
Hrs. Min.*

**STEERING GEAR AND FRONT SUS-  
PENSION**

SS.41	Hub, front, remove, fit new studs, and refit .. ..	1	15
SS.42	Steering-column universal joint, remove and fit new ..	—	45
SS.43	Steering-column universal joint, remove, dismantle, over- haul, and refit .. .. .	1	30
SS.44	Steering lever, remove and fit new, each .. .. .	1	—
SS.45	Steering rack and pinion assembly, fit new damper pad and spring .. .. .	—	30
SS.46	Suspension front cross-member assembly, remove and refit, includes bleeding brakes .. .. .	4	15
SS.47	Suspension front cross-member assembly, remove, com- pletely dismantle, fit components to new cross-member, reassemble, and refit, includes bleeding brakes .. ..	9	45
SS.48	Suspension unit complete, remove, dismantle, fit new parts as necessary, reassemble, and refit, one side .. ..	3	30
SS.49	Swivel axle and pin assembly, remove, rebush swivel axle, fit new swivel pin if required, and reassemble .. ..	2	30
SS.50	Swivel pin trunnion link, remove and fit new .. ..	1	—
SS.51	Swivel pin trunnion link bearing bushes, remove and fit new, one side .. .. .	—	45
SS.52	Wishbone assembly, bottom, remove, fit new and/or bushes, and refit .. .. .	2	15
SS.53	Wishbone pivot, remove and fit new and/or bushes ..	2	30

**REAR SUSPENSION**

RS.21	Wheel, remove, balance, and refit, one only .. ..	—	30
RS.22	Wheels, remove, balance, and refit, complete set, including spare .. .. .	1	45
RS.42	Bump rubber, rear, remove and fit new .. .. .	—	15
RS.43	Road spring, rear, remove and fit new, each .. ..	1	—



Operation Number	Description of Operation	Time	
		Hrs.	Min.

### REAR SUSPENSION

RS.44	Road spring, rear, remove, dismantle, fit new parts as necessary, reassemble, and refit, each .. .. .	1	45
RS.45	Road spring, rear, rebound strap, remove and fit new, each	—	15
RS.46	Road spring, rear, seating pads, remove and fit new, one side .. .. .	—	30
RS.47	Road springs, rear, shackle bushes, rubber, remove and fit new set, both sides .. .. .	1	—
RS.48	Road spring, rear, shackle bushes, rubber and Silentbloc bush, remove and fit new set, one side .. .. .	1	15
RS.49	Shock absorber, rear, remove and fit new, each .. .. .	—	30
RS.50	Shock absorber, rear, link, remove and fit new, each .. .. .	—	30

### BRAKES

B.1	Brakes, adjust .. .. .	—	15
B.2	Brakes, bleed, set .. .. .	—	30
B.3	Brakes, bleed and adjust, complete operation .. .. .	—	45
B.4	Brakes, dismantle and overhaul, excluding master cylinder, fit new brake blocks to front, relined shoes to rear, and new parts where necessary, reassemble, and refit .. .. .	5	45
B.5	Brakes, fit new brake blocks to front, reline rear shoes, complete operation .. .. .	3	30
B.6	Brakes, fit new brake blocks to front, relined shoes to rear, complete operation .. .. .	3	—
B.7	Brakes, fit new brake blocks to front, complete operation	—	45
B.8	Brakes, reline, rear only, complete operation .. .. .	2	45
B.9	Brakes, fit relined shoes, rear only, complete operation .. .. .	2	15
B.10	Disc, remove and fit new, each .. .. .	1	15
B.11	Disc shield, remove and fit new, each .. .. .	1	15

Operation  
Number

Description of Operation

Time  
Hrs. Min.

**ELECTRICAL**

EE.9	Control unit, voltage regulator, check and adjust .. — 30
EE.10	Dipper switch, remove and fit new .. .. . — 20
EE.11	Distributor unit, fit new condenser .. .. . — 15
EE.12	Distributor, fit new contact breaker points and adjust .. — 30
EE.13	Distributor, fit new H.T. leads .. .. . — 30
EE.14	Distributor unit, remove, refit, and retime .. .. — 30
EE.15	Distributor unit, remove, dismantle, clean, and fit new parts as necessary .. .. . 1 40
EE.16	Dynamo, remove and fit new .. .. . — 30
EE.17	Dynamo, remove, clean, check, and refit .. .. . 1 15
EE.19	Flasher lamp bulb, fit new, each .. .. . — 10
EE.20	Flasher lamp and/or tail lamp lens, remove and fit new .. — 30
EE.21	Flasher and tail lamp lens surround, remove and fit new — 30
EE.22	Flasher switch, remove and refit or fit new .. .. — 30
EE.23	Flasher switch cover, remove and fit new .. .. — 10
EE.24	Flasher unit, remove and fit new .. .. . — 10
EE.25	Fuse block, remove and fit new .. .. . — 15
EE.26	Headlamp assembly, remove, fit new, and focus, each .. — 45
EE.27	Headlamp sealed-beam unit, fit new .. .. . — 30
EE.28	Headlamps, refocus, pair .. .. . — 30
EE.29	Headlamp rim, remove and fit new .. .. . — 10
EE.30	Headlamp warning light bulb, fit new .. .. . — 10
EE.31	Heater motor, remove and fit new .. .. . — 20
EE.32	Heater unit assembly, remove and refit .. .. . 2 45



Operation Number	Description of Operation	Time	
		Hrs.	Min.
<b>ELECTRICAL</b>			
EE.35	Heater blower switch, remove and fit new .. .. .	—	20
EE.36	Horn, remove and fit new, each .. .. .	—	15
EE.37	Horn-push assembly, remove and fit new .. .. .	—	10
EE.38	Horn slip ring assembly, remove and fit new .. .. .	1	—
EE.39	Ignition/starter switch, remove and fit new .. .. .	—	30
EE.40	Ignition/starter switch lock, remove and fit new .. .. .	—	30
EE.41	Ignition warning light bulb, fit new .. .. .	—	10
EE.44	Lighting switch, remove and fit new .. .. .	—	20
EE.49	Panel light bulbs, fit new, each .. .. .	—	10
EE.50	Panel light switch, remove and fit new .. .. .	—	20
EE.51	Rear number-plate lamp bulb, fit new, each .. .. .	—	10
EE.52	Rear number-plate lamp complete, remove and fit new, each .. .. .	—	20
EE.53	Sparking plugs, remove, clean, adjust, and refit, set .. .. .	—	30
EE.55	Sidelamp bulb, fit new, each .. .. .	—	10
EE.56	Starter motor, remove and fit new .. .. .	—	30
EE.57	Starter motor, remove, dismantle, clean, check, and refit .. .. .	1	15
EE.58	Starter solenoid, remove and fit new .. .. .	—	20
EE.59	Stop lamp switch, remove, fit new, and bleed brakes .. .. .	—	45
EE.61	Tail/stop lamp bulb, fit new, each .. .. .	—	10
EE.62	Windshield washer control, remove and fit new .. .. .	—	30
EE.63	Windshield washer, jet units, remove and fit new, each .. .. .	—	20
EE.64	Windshield wiper blade, remove and fit new, each .. .. .	—	5
EE.65	Windshield wiper motor, remove and fit new .. .. .	1	—

Operation  
Number

Description of Operation

Time  
Hrs. Min.

**ELECTRICAL**

EE.66	Windshield wiper motor, drive cable and wheelbox assemblies, remove and fit new .. .. .	2	45
EE.67	Windshield wiper switch, remove and fit new .. ..	—	20
EE.68	Windshield wiper wheelbox assemblies, remove and fit new	1	30
EE.69	Wiring loom, complete, remove and fit new .. ..	6	30
EE.70	Wiring loom, front, remove and fit new .. .. .	3	30
EE.71	Wiring loom, rear, remove and fit new .. .. .	3	—
EE.72	Battery cable, earth, remove and fit new .. .. .	—	20
EE.73	Battery cable, negative to starter switch, remove and fit new	1	30
EE.77	Oil pressure/water temperature gauge illuminating light bulb, fit new .. .. .	—	10
EE.78	Side/flasher lamp, remove and refit or fit new .. ..	—	20
EE.80	Side/flasher lamp lens, fit new, each .. .. .	—	10
EE.81	Tail/flasher lamp, remove and fit new, each .. ..	—	30
EE.83	Windshield wiper arm, remove and fit new, each .. ..	—	10
EE.87	Headlamp bulb, fit new, each .. .. .	—	15
EE.104	Flasher indicator unit, fit new bulbs, each .. .. .	—	10
EE.108	Windshield wiper wheelbox sealing washer, fit new, each ..	—	15
EE.109	Batteries, remove and refit or fit new .. .. .	—	45
EE.110	Battery link cable, positive to negative, remove and fit new	—	45
EE.111	Batteries, check specific gravity, clean terminals, and top up	—	20
EE.112	Battery fixing strap, remove and fit new .. .. .	—	15
EE.113	Heater 'Air' control cable, remove and fit new .. ..	2	45
EE.114	Heater 'Heat' control cable, remove and fit new .. ..	—	45
EE.115	Map lamp, remove and fit new .. .. .	—	10



Operation Number	Description of Operation	Time	
		Hrs.	Min.
<b>ELECTRICAL</b>			
EE.116	Map lamp bulb, fit new .. .. .	—	5
EE.117	Map lamp switch, remove and fit new .. .. .	—	10
EE.118	Petrol gauge illuminating light bulb, fit new .. .. .	—	10
EE.119	Side/flasher lamp lens rim, fit new, each .. .. .	—	10
EE.120	Tail/flasher lamp lens, remove and fit new, each .. .. .	—	20
<b>BODY</b>			
BD.1	Bonnet, remove, refit, and adjust .. .. .	—	30
BD.4	Bonnet lock, remove, fit new, and adjust .. .. .	—	30
BD.5	Bonnet prop, remove and fit new .. .. .	—	10
BD.6	Bonnet safety catch, remove, fit new, and adjust .. .. .	—	15
BD.7	Boot lid, remove, refit, and adjust .. .. .	—	30
BD.8	Boot lid lock, remove and fit new .. .. .	—	20
BD.11	Boot lid striker, remove and fit new .. .. .	—	10
BD.12	Boot sealing rubber, remove and fit new .. .. .	—	45
BD.13	Bumper, front, remove and fit new .. .. .	—	30
BD.14	Bumper, rear, remove and fit new .. .. .	—	30
BD.15	Bumper, over-rider, remove and fit new .. .. .	—	20
BD.17	Door, remove and refit, each .. .. .	—	45
BD.23	Door glass ventilator assembly, remove and refit or fit new	3	—
BD.25	Door glass window winder assembly, remove and refit or fit new .. .. .	3	15
BD.26	Door handle, inner, remove and refit .. .. .	—	10
BD.27	Door handle, outer, remove and refit .. .. .	—	30
BD.29	Door lock, remove and fit new .. .. .	1	30

Operation Number	Description of Operation	Time	
		Hrs.	Min.
<b>B O D Y</b>			
BD.30	Door sealing surround rubber, remove and fit new, each	—	30
BD.31	Door striker plate, remove and fit new, each .. ..	—	10
BD.32	Door trim panel, remove and refit, each .. ..	—	30
BD.34	Driving-mirror, remove and fit new .. ..	—	10
BD.38	Petrol tank, remove and fit new .. ..	1	—
BD.39	Petrol tank filler extension, remove and fit new .. ..	—	15
BD.40	Petrol tank filler hose, remove and fit new .. ..	—	20
BD.43	Radiator, remove and fit new .. ..	1	15
BD.44	Radiator grille, remove and fit new .. ..	—	45
BD.47	Seat belt, fit new, each .. ..	—	30
BD.48	Seat, front, remove and refit, each .. ..	—	15
BD.54	Windshield washer control, remove and fit new .. ..	—	30
BD.55	Windshield washer jet units, remove and fit new, each ..	—	20
BD.58	Boot lid hinge, remove and fit new, each .. ..	—	20
BD.59	Boot lid prop, remove and fit new .. ..	—	10
BD.62	Door glass, remove and refit .. ..	2	45
BD.78	Radiator grille badge, remove and fit new .. ..	—	20
BD.79	Bonnet control cable, remove and fit new .. ..	—	30
BD.100	Fascia instrument glovebox complete assembly, remove and refit .. ..	4	—
BD.102	Finisher moulding, body, remove and fit new .. ..	—	30
BD.103	Finisher moulding, door, remove and fit new .. ..	—	30
BD.104	Finisher moulding, wing, remove and fit new .. ..	—	30
BD.110	Air intake surround, remove and fit new .. ..	—	30



Operation Number	Description of Operation	Time	
		Hrs.	Min.
<b>B O D Y</b>			
BD.111	Bonnet hinge, remove and fit new, each .. .. .	—	30
BD.112	Boot lid lock push-button assembly, remove and fit new..	—	20
BD.113	Boot lid nameplate, 'M.G.', remove and fit new .. ..	—	20
BD.114	Boot lid nameplate, 'MGB', remove and fit new .. ..	—	10
BD.115	Door capping, remove and refit .. .. .	—	45
BD.116	Door hinge, top or bottom, remove and fit new, each door	2	—
BD.117	Door hinges, top and bottom, remove and fit new pair, each door .. .. .	2	15
BD.118	Door lock, private, remove and fit new .. .. .	1	—
BD.119	Door lock, remote control, remove and fit new .. ..	1	30
BD.120	Door-pull handle, remove and fit new .. .. .	—	10
BD.121	Door glass window winder handle, remove and refit ..	—	10
BD.122	Fairing, body, front, remove and refit .. .. .	1	30
BD.123	Fascia crash-roll assembly, remove and fit new .. ..	2	15
BD.124	Hood, remove and fit new .. .. .	1	—
BD.125	Instrument panel hood, remove and fit new .. .. .	4	—
BD.126	Radiator diaphragm, remove and fit new .. .. .	—	45
BD.127	Windshield assembly, remove and refit or fit new.. ..	4	—
BD.128	Windshield assembly, remove, reglaze, and refit .. ..	6	—
BD.129	Windshield pillar weatherstrip, remove and fit new ..	—	30
BD.130	Wing, front, remove and refit, includes removing, refitting, and focusing headlamp .. .. .	4	30

*Operation  
Number*

*Description of Operation*

*Time  
Hrs. Min.*

**MAINTENANCE SERVICE**

After Sales service .. .. .	6	—
3,000 and 9,000 miles service .. .. .	2	45
6,000 miles service .. .. .	6	—
12,000 miles service .. .. .	7	30