

TECHNICAL SERVICE BULLETIN

NO.

74-A-4



Austin MG

June, 1974

SUBJECT:

REVISED WATER PUMP

MODELS:

AUSTIN MARINA - MGB

A higher output water pump with a new gasket was introduced at the following engine numbers:

- Austin Marina - 18V 658 ML 5951-Manual Trans.
18V 659 ML 5614-Automatic Trans.
- MGB - 18V 672 ZL 27270

The new pump is interchangeable with the earlier type but requires different retaining screws, details of which are as follows:

<u>Description</u>	<u>Old Pump</u>		<u>New Pump</u>	
	<u>Part No.</u>	<u>Qty.</u>	<u>Part No.</u>	<u>Qty.</u>
Short Screw	HZS 0510	2	HZS 0508	3
Long Screw	HBZ 0514	2	HBZ 0514	1

NOTE: Additional spacers and different retaining set screws are required to assemble the air pump mounting brackets, Part Nos. of which are listed below:

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
Screw	HZS 0508	1
Screw	HBZ 0514	1
Screw	HBZ 0512	1
Screw	HBZ 0516	1
Spacer - long	CAM 1177	1
Spacer - short	21B 1541	1

The new gasket (Part No. 62H 350) can be fitted to all conditions.

Example: Old or new pump, whereas the old gasket (Part No. 88G 430) can only be used on the old pump.

J.P.